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ABSORPTION AND DESORPTION RATES OF H<sub>2</sub> AND D<sub>2</sub> FOR LANI5, LAC05, --ETC(U)  
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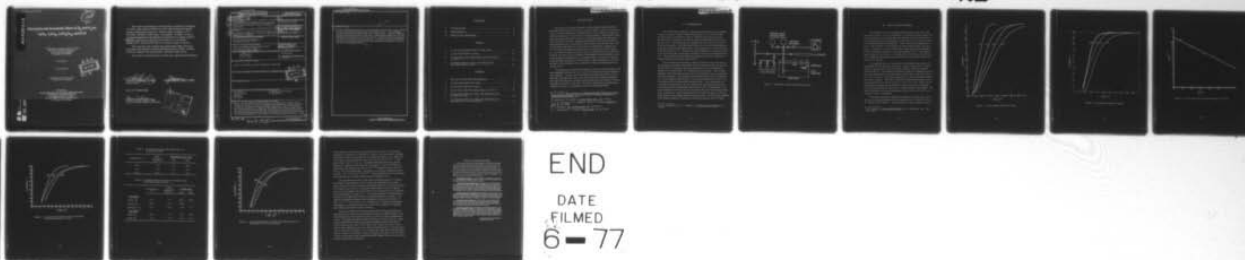
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# Absorption and Desorption Rates of $H_2$ and $D_2$ for $LaNi_5$ , $LaCo_5$ , $LaNi_2Co_3$ , and $FeTi$

Chemistry and Physics Laboratory  
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19 April 1977

Interim Report

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19. KEY WORDS (Continued)

20. ABSTRACT (Continued)

rate law indicated that the rate-controlling step was hydrogen atom diffusion through an adherent hydride layer to the alloy surface. The activation energy for desorption from  $\text{LaNi}_5$  was  $4.5 (\pm) 0.5$  kcal. Even at  $0.4^\circ\text{C}$ , the  $\text{H}_2$  absorption and desorption rates were sufficient that batteries could be charged and discharged in less than 30 min. Rates for  $\text{D}_2$  were also determined and found to be lower than for  $\text{H}_2$ . The use of  $\text{LaCo}_5$  and  $\text{LaNi}_2\text{Co}_5$  permitted even lower pressures than those needed with  $\text{LaNi}_5$  for  $\text{H}_2$  storage in Ni- $\text{H}_2$  satellite batteries.

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## I. INTRODUCTION

Because Ni-H<sub>2</sub> storage batteries can have higher energy densities<sup>1</sup> and longer lifetimes than the Ni-Cd and Ag-Zn batteries now used in spacecraft, it would be desirable to eliminate most of the problems encountered with Ni-H<sub>2</sub> batteries: H<sub>2</sub> pressures as high as 500 psi, which demand heavy cell walls; large volume for storing H<sub>2</sub>; and rather rapid self discharge.<sup>2</sup> It was shown by van Vucht, Kuijpers, and Bruning<sup>3</sup> that LaNi<sub>5</sub> can absorb large quantities of H<sub>2</sub> at pressures below 65 psi, where the cell walls need not be heavier than those for Ni-Cd cells, self discharge is slower, and 1 cm<sup>3</sup> of LaNi<sub>5</sub> hydride holds about twice as much H<sub>2</sub> as 1 cm<sup>3</sup> of liquid H<sub>2</sub>. For the use of LaNi<sub>5</sub> storage of H<sub>2</sub> to be practical for Ni-H<sub>2</sub> batteries, however, the rates of H<sub>2</sub> desorption and absorption should be rapid enough to permit battery discharging and charging within a 1 hr period. Because of the practical importance of these kinetics, measurements were made of the rates of H<sub>2</sub> absorption and desorption by LaNi<sub>5</sub> at temperatures from zero to 32°C.

It was shown by Kuijpers<sup>4</sup> that hydrides of LaCo<sub>5</sub> and LaCo<sub>3</sub>Ni<sub>2</sub> reach their equilibrium pressures at even lower pressures than those required to form LaNi<sub>5</sub>H<sub>6</sub>. Because this would allow even lower pressures in Ni-H<sub>2</sub> batteries, H<sub>2</sub> absorption rates were also measured for these two alloys. Because FeTi alloy also absorbs large amounts of H<sub>2</sub> as FeTiH<sub>2</sub>,<sup>5</sup> FeTiH<sub>2</sub> desorption rates were measured. In order to enhance our understanding of these new alloys, D<sub>2</sub> absorption rates were also determined.

<sup>1</sup>R. W. Easter, Proceedings of the Ninth Intersociety Energy Conversion Engineering Conference, American Society of Mechanical Engineers, New York (1974), pp. 888-895.

<sup>2</sup>J. Giner and J. D. Dunlop, J. Electrochem. Soc. **122**, 4 (1975).

<sup>3</sup>J. H. N. van Vucht, F. A. Kuijpers, and H. C. Bruning, Philips Res. Rep. **25**, 133 (1970).

<sup>4</sup>F. A. Kuijpers, Ber. Bunsen Gesel. **76**, 1220 (1972).

<sup>5</sup>J. J. Reilly and R. H. Wiswall, Inorg. Chem. **13**, 218 (1974).

## II. EXPERIMENTAL

The  $\text{LaNi}_5$  (Ronson Metals Corporation purified grade) was activated by using a process similar to that used by Kuijpers.<sup>4</sup> 9.94 g of freshly crushed  $\text{LaNi}_5$  was placed in a  $300 \text{ cm}^3$  stainless steel pressure bomb, the vessel was evacuated, and then the alloy was exposed to 40 atm hydrogen for 18 hr. This procedure was repeated two times before the activation was successful. After this first activation, the bomb was transferred to the rate measurement system (Fig. 1) and immersed in a water bath controlled to within  $\pm 0.1^\circ \text{C}$ . The alloy was then subjected to a cycling sequence of 20 successive steps of hydrogen absorption followed by hydrogen desorption. This cycling sequence decreased the particle size and resulted in a constant surface area for the alloy powder.<sup>6</sup>

The absorption and desorption rates of hydrogen were measured by monitoring the variation of hydrogen pressure above the alloy as a function of time with a Uni-measure pressure transducer that was connected to a Moseley x-t recorder (Fig. 1). Duplicate runs were made. The average deviation of the pressure from the mean of the duplicate runs was typically less than 6 percent. The hydrogen used for absorption runs was contained in a 1-liter stainless steel vessel. For measuring absorption, this vessel was opened to the evacuated alloy-sample vessel. After absorption was completed, the desorption rate was measured by permitting the hydrogen to desorb from the hydrided alloy into several 1-liter vacuum flasks. The same procedures were also used in measuring the absorption and desorption rates of deuterium. Rate measurements were made for  $\text{LaCo}_5$ ,  $\text{LaNi}_2\text{Co}_3$  (both donated by the Philips Research Laboratories), and FeTi alloy (donated by Brookhaven National Laboratory) with the procedures used for  $\text{LaNi}_5$ .

<sup>6</sup>H. H. van Mal and K. H. J. Buschow, J. Less-Common Metals **35**, 65 (1974).



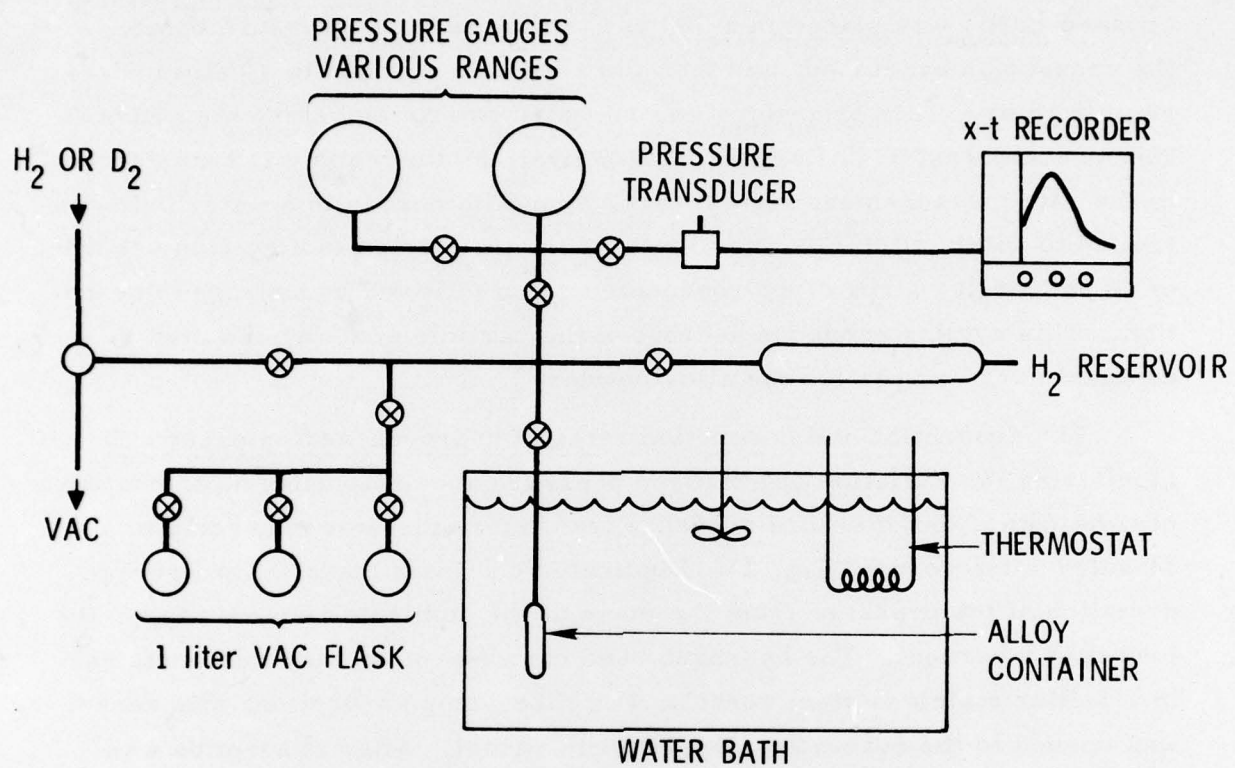


Figure 1. Schematic of Rate Measuring Apparatus

### III. RESULTS AND DISCUSSION

The results for the  $H_2$  desorption and absorption rates with  $LaNi_5$  are shown in Figs. 2 and 3, respectively. The abscissa is the square root of time because it was consistently noted that the amount of  $H_2$  desorbed and absorbed had a linear dependence on the square root of time up to about 60 percent desorption and absorption. Such a square-root dependence on time is not uncommon for the reaction of alloys with hydrogen<sup>7</sup> and other gases. It is known to occur when the rate-controlling step is diffusion of H-atoms through an adherent, crack-free hydride layer.<sup>7</sup> If the hydride layer, however, has cracks or is nonadherent, the amount of  $H_2$  absorbed or desorbed will be proportional to the time of contact rather than to the square root of time.

It is apparent in Fig. 2 that the rate of desorption decreased as the temperature of the alloy was decreased. Figure 4 shows the  $T^{-1}$  dependence for the log of the slope of the linear section of the  $H_2$  desorption curves in Fig. 2. The activation energy for diffusion of hydrogen atoms in the  $LaNi_5$  hydride layer was calculated from the slope of the line in Fig. 4 to be  $4.5 \pm 0.5$  kcal. The times required for 95 and 98 percent desorption are given in Table 1. The time required for 98 percent desorption of the  $H_2$  decreased from 25 min at  $0.4^\circ C$  to 2.6 min at  $32.0^\circ C$ . These desorption times are sufficiently rapid that it would be practical to discharge Ni- $H_2$  batteries within 30 min if such a rapid discharge were needed. The times required for 95 percent desorption of  $H_2$  at  $0.4^\circ$  and  $32.0^\circ C$  were 16 and 2.2 min, respectively.

The times required for 98 percent absorption by  $LaNi_5$  (Fig. 3) of the  $H_2$  at an initial pressure of 140 psi ranged from 4.5 min at  $22.0^\circ C$  to 1.7 min at  $0.4^\circ C$  (Table 2). These times are short enough to permit

<sup>7</sup>G. G. Libowitz, Binary Metal Hydrides, W. A. Benjamin, Inc., New York (1965).

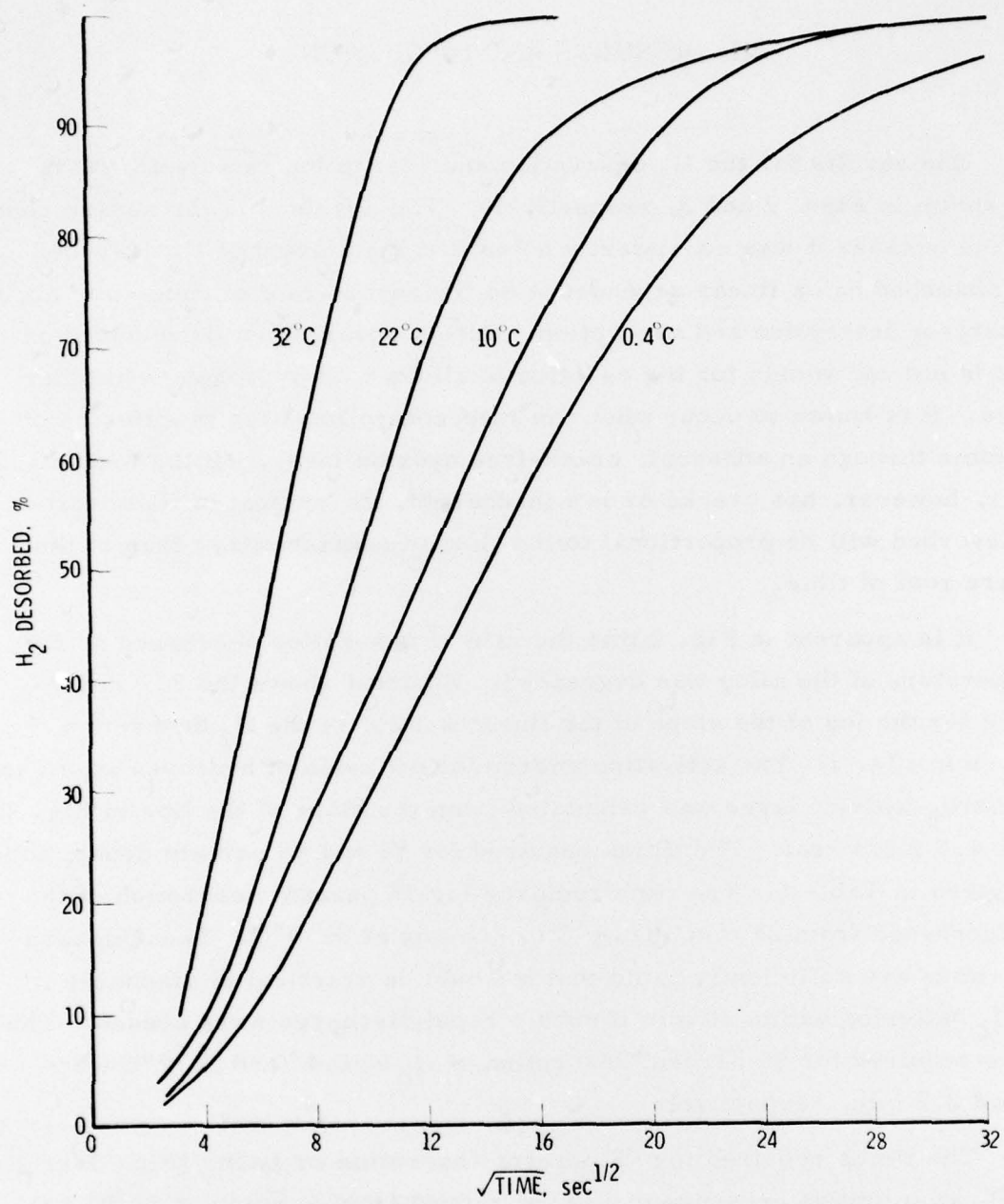


Figure 2. H<sub>2</sub> Desorption Rates from LaNi<sub>5</sub>



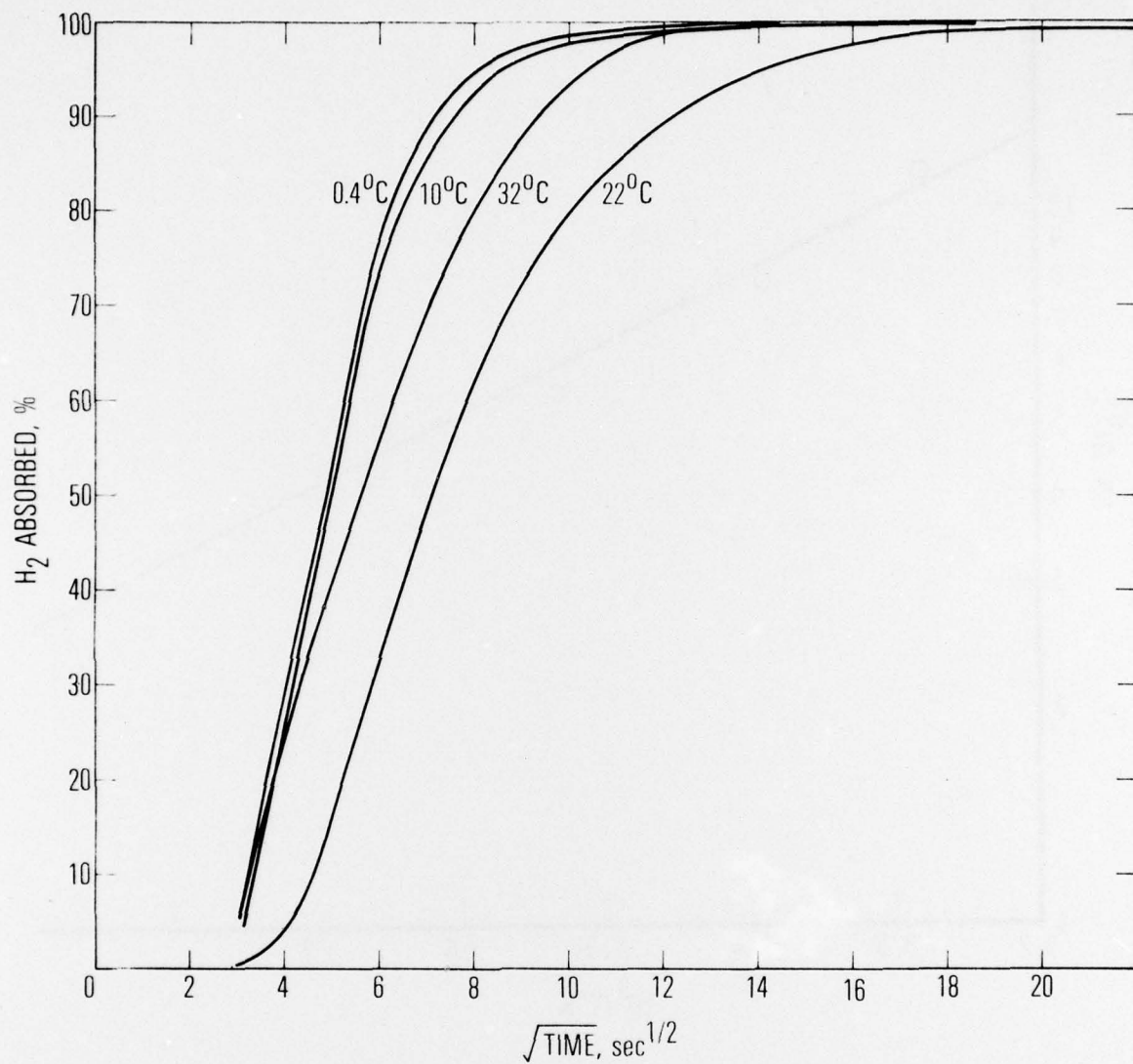


Figure 3. H<sub>2</sub> Absorption Rates for LaNi<sub>5</sub>

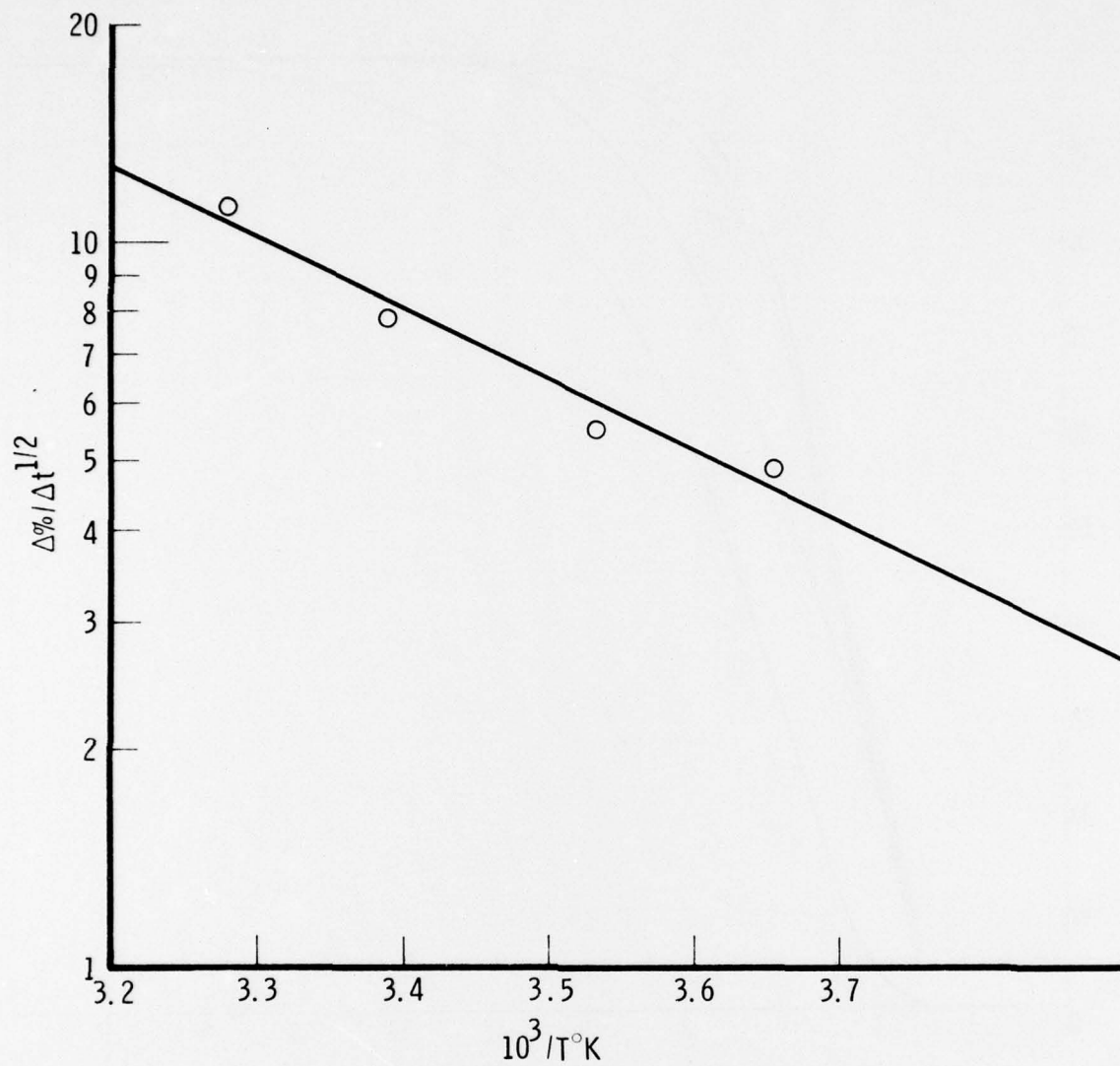


Figure 4. Log of LaNi<sub>5</sub> Alloy Desorption Rates vs  $10^3 / T^\circ K$

Table 1. H<sub>2</sub> and D<sub>2</sub> Desorption Rates for LaNi<sub>5</sub> Alloy

Temperature, °C	Slope ( $\Delta\%/ \Delta t^{1/2}$ ), sec <sup>-1/2</sup>	Desorption Time, min		Deuterium Slope ( $\Delta\%/ \Delta t^{1/2}$ ), sec <sup>-1/2</sup>
		95%	98%	
32.0	11.4	2.2	2.6	11.1
22.0	7.9	7.0	10.4	7.5
10.0	5.6	8.8	11.7	
0.4	4.9	15.7	24.8	

Table 2. H<sub>2</sub> Absorption Rates for LaNi<sub>5</sub>, with Initial Reservoir Pressure of 140 psi

Temperature, °C	Slope, sec <sup>-1/2</sup>	Absorption Time, min	
		95%	98%
32.0	15.5 <sup>a</sup>	1.9	2.2
22.0	16.7	3.3	4.5
10.0	24.0	1.3	1.9
0.4	24.0	1.2	1.7

<sup>a</sup>The slope for D<sub>2</sub> absorption was 9.0 at 32.0°C.



convenient absorption by  $\text{LaNi}_5$  of  $\text{H}_2$  generated during the charging of  $\text{Ni-H}_2$  batteries. The linear portion of each absorption curve in Fig. 3 does not extend to much above 60 percent  $\text{H}_2$  absorbed. This nonlinearity is expected to arise because, as the hydride layer becomes thicker, the surface area of the unreacted  $\text{LaNi}_5$  becomes smaller. The rate of absorption depends on the  $\text{LaNi}_5$  surface area, which decreases because the alloy is replaced by the hydride layer.

Inasmuch as the  $\text{Ni-H}_2$  cell wall thickness required to withstand the  $\text{H}_2$  pressure would be even less at an initial  $\text{H}_2$  pressure of 70 psi than at the 140 psi of Fig. 3, absorption rate measurements were made with an initial pressure of 70 psi for three temperatures (Fig. 5). The times required for 98 percent absorption by  $\text{LaNi}_5$  at 10.0 to 32.0°C are shown in Table 3. The increase in absorption times and decrease in slope with increased temperature can be attributed to the increase of the equilibrium pressure of the hydride at the higher temperatures.<sup>3</sup> In this case the faster diffusion rates at the higher temperatures are not sufficient to outweigh the effect of the increase in equilibrium pressure. Nevertheless, the absorption times are short enough to permit discharge of the  $\text{Ni-H}_2$  battery in less than 30 min.

In Fig. 6, the absorption rates at 22.0°C are compared for initial  $\text{H}_2$  pressures of 50, 70, and 140 psi. Even at an initial pressure of 50 psi, the rate of  $\text{H}_2$  absorption by  $\text{LaNi}_5$  was high enough to permit 98 percent discharge of a  $\text{Ni-H}_2$  battery in about the same time required as with initial  $\text{H}_2$  pressure of 70 psi.

Because the transition equilibrium pressures for  $\text{LaCo}_5$  and  $\text{LaNi}_2\text{Co}_3$ <sup>4</sup> are considerably lower than for  $\text{LaNi}_5$ , lower  $\text{H}_2$  pressures could be used in the  $\text{Ni-H}_2$  cells than are required for  $\text{LaNi}_5$  storage of  $\text{H}_2$ . In Table 4, data are given for the absorption times and slopes for these cobalt-containing alloys at initial  $\text{H}_2$  pressures of 30 psi. Only 7.3 min were required for 98 percent absorption of  $\text{H}_2$  on  $\text{LaNi}_2\text{Co}_3$  at 25.7°C. For  $\text{LaCo}_5$ , 40 min

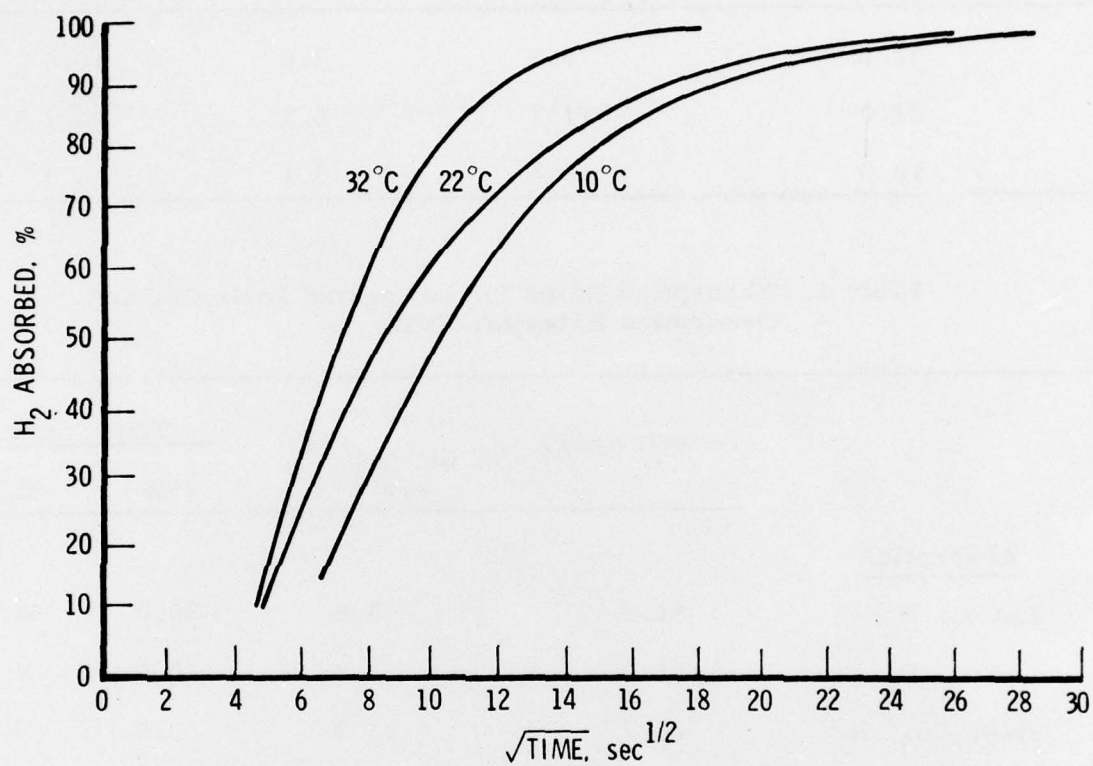


Figure 5. H<sub>2</sub> Absorption Rates for LaNi<sub>5</sub> with Initial Reservoir Pressure of 70 psi

Table 3. H<sub>2</sub> Absorption Rates with Initial Reservoir Pressure of 70 psi

Temperature, °C	Slope ( $\Delta\%/\Delta t^{1/2}$ ), sec <sup>-1/2</sup>	Absorption Time, min	
		95%	98%
32.0	9.9	7.6	10.9
22.0	11.1	6.7	9.1
10.0	15.4	3.1	4.1

Table 4. Absorption Rates for LaCo<sub>5</sub> and LaNi<sub>2</sub>Co<sub>3</sub> and Desorption Rates for FeTi

	Temperature, °C	Slope ( $\Delta\%/\Delta t^{1/2}$ ), sec <sup>-1/2</sup>	<u>Time, min</u>	
			95%	98%
<u>Absorption</u>				
LaCo <sub>5</sub> , H <sub>2</sub>	51.0	3.8	20.0	40.0
LaCo <sub>5</sub> , D <sub>2</sub>	51.0	3.2	40.0	-
LaNi <sub>2</sub> Co <sub>3</sub> , H <sub>2</sub>	25.7	13.3	3.8	7.3
<u>Desorption</u>				
FeTi, N <sub>2</sub>	10.1	7.2	6.8	10.4
FeTi, H <sub>2</sub>	0.4	5.9	13.1	22.1



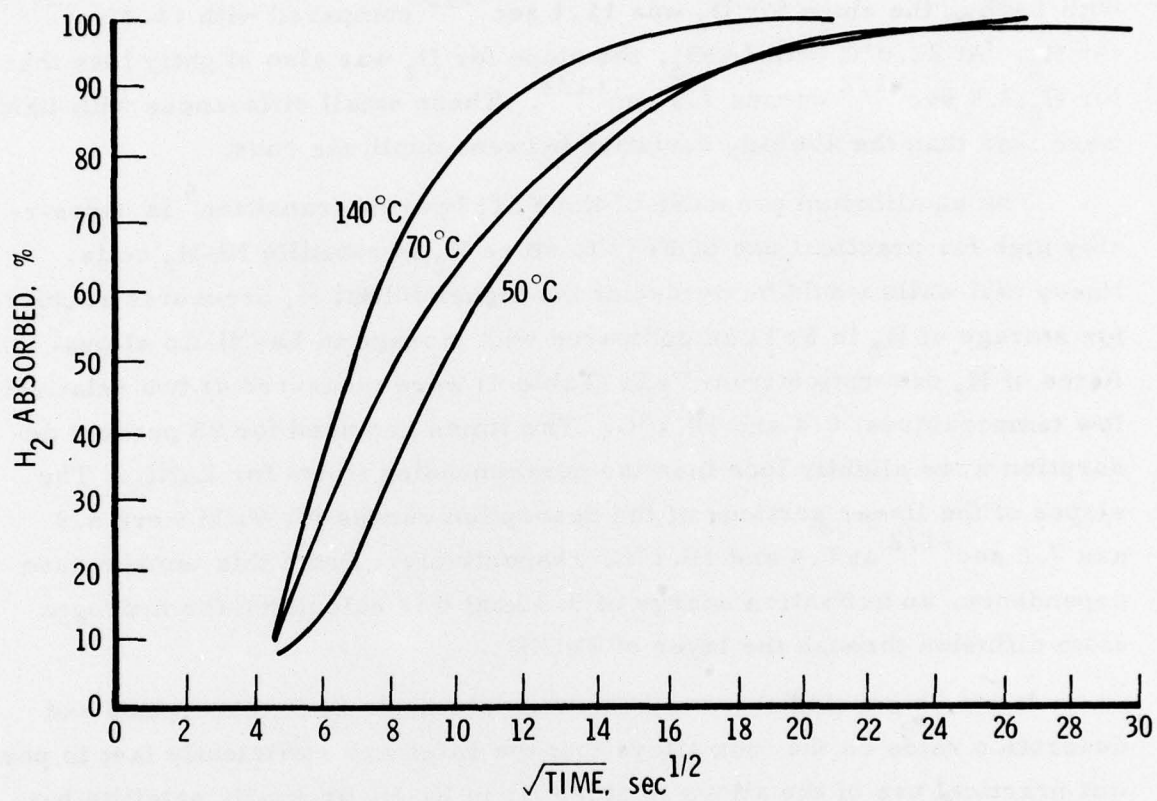


Figure 6.  $H_2$  Absorption Rates for  $LaNi_5$  with Initial Reservoir Pressures of 50, 70, and 140 psi

were required for 98 percent  $H_2$  absorption and 20 min for 95 percent  $H_2$  absorption. Deuterium is absorbed on  $LaCo_5$  more slowly than hydrogen (Table 4); 40 min were required for 95 percent absorption of  $D_2$ . The slope of the linear portion of the absorption curve for  $D_2$  was  $3.2 \text{ sec}^{-1/2}$  compared with  $3.8 \text{ sec}^{-1/2}$  for  $H_2$ . A smaller difference between  $D_2$  and  $H_2$  kinetics was observed with  $LaNi_5$  than with  $LaCo_5$ . At  $32.0^\circ\text{C}$  (Table 1) with  $LaNi_5$ , the slope for  $D_2$  was  $11.1 \text{ sec}^{-1/2}$  compared with  $11.4 \text{ sec}^{-1/2}$  for  $H_2$ . At  $22.0^\circ\text{C}$  with  $LaNi_5$ , the slope for  $D_2$  was also slightly less than for  $H_2$ :  $7.5 \text{ sec}^{-1/2}$  versus  $7.9 \text{ sec}^{-1/2}$ . These small differences with  $LaNi_5$  were less than the average deviation between duplicate runs.

The equilibrium pressure of the FeTi hydride transition<sup>5</sup> is undesirably high for practical use of FeTi to store  $H_2$  in satellite Ni- $H_2$  cells. Heavy cell walls would be needed at the higher initial  $H_2$  pressures required for storage of  $H_2$  in FeTi as compared with storage in La-Ni-Co alloys. Rates of  $H_2$  desorption from FeTi (Table 4) were measured at two relatively low temperatures;  $0.4$  and  $10.1^\circ\text{C}$ . The times required for 98 percent desorption were slightly less than the corresponding times for  $LaNi_5$ . The slopes of the linear portions of the desorption curves for FeTi were  $5.9$  and  $7.2 \text{ sec}^{-1/2}$  at  $0.4$  and  $10.1^\circ\text{C}$ , respectively. From this temperature dependence, an activation energy of  $3.3 \text{ kcal}$  was calculated for hydrogen atom diffusion through the layer of  $FeTiH_2$ .

It can be concluded from these measurements of  $H_2$  absorption and desorption rates on the four alloys that the rates are sufficiently fast to permit practical use of the alloys to store  $H_2$  in Ni- $H_2$  or Ag- $H_2$  satellite batteries. The relatively high transition pressures for FeTi, however, make it less desirable than  $LaNi_5$  in providing a weight savings by the use of lighter walls for the cells. On the other hand,  $LaNi_5$  may be less advantageous than  $LaNi_2Co_3$  because its higher transition pressures would require the use of heavier cell walls. It is recommended, therefore, that investigation be carried out to compare  $LaNi_5$ ,  $LaNi_2Co_3$ , and other La-Ni-Co alloys in order to determine which would provide the highest battery energy density and the longest battery lifetimes.

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